

Date: Friday, 22/05/2009 10:12:07 AM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : AUTOMATIC DOOR OPENER KIT
Job Number : 48134	
Estimate Number : 12943	
P.O. Number :	Part Number : D412698023
This Issue : 22/05/2009 S.O. No. :	Drawing Number : IIN D412-698 REV D
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : SMALL /MED FAB	Drawing Revision : E
Previous Run : 47030	Material :
Written By :	Due Date : 22/05/2009 Qty: 2 Um: Each
Checked & Approved By : JLD 09.05.22	
Comment : Est Rev:A New Issue 07-07-12 JLM est rev B ecn 1207 08.07.03 EC verified by:LL	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------

**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-698-023 CHG002

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D355211	Gas Spring
-----	---------	------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

CARBON STEEL GAS SPRING

Batch: 546631

4.0	D35945	Door Doubler
-----	--------	--------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Door Doubler

batch: 46712

5.0	D3594043	Floor Doubler Assembly, LH
-----	----------	----------------------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Floor doubler ass'y LH

Batch: 347016

Date: Friday, 22/05/2009 10:12:07 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AUTOMATIC DOOR OPENER KIT

Job Number: 48134

Part Number: D412698023

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3594044

Floor Doubler Assembly, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Floor doubler ass'y RH

Batch:

1346450

47017

9/5/22

SD

7.0

D36221

Ball Stud



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

BALL STUD

Batch:

1346451

9/5/22

SP

8.0

MS21073L5

nut plate



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

nut plate

batch:

111126

9/5/22

SP

9.0

MS20426AD44

Rivet



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Rivet

batch:

115541

9/5/22

SP

10.0

AN960JD516L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Washer

Batch:

114477

9/5/22

36

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-023

Location:

PPP Rev:

Rev B

8/09/05/22 (X2)

Date: Friday, 22/05/2009 10:12:07 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AUTOMATIC DOOR OPENER KIT

Job Number: 48134

Part Number: D412698023

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/26 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MC
09-05-22